

303 -375

Work Order ID 86415

86415

Page 1

Thursday, June 28, 2012 11:57:02 AM

Item ID: D4428-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 6/28/2012 Start Qty: 16.00

16

Cust Item ID:

Required Date: 7/6/2012 Req'd Qty: 16.00

16

Customer:

Reference:

Approvals:

Process Plan:

CNC

Date:

12-06-28

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4428

A

100

0.00

100

Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FB063 AND DWG

DWG REV: _____

FOLIO REV: _____

DEBURR

110

0.00

110

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

DAS
13
9-83

12/8/21

16 ϕ DAS
13
9-83

12/8/21

16 ϕ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 86415***86415***

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Revision ID:

Item Name: Bushing

Stop ***NS2***

Start Date: 6/28/2012 Start Qty: 16.00

16

Cust Item ID:

Required Date: 7/6/2012 Req'd Qty: 16.00

16

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 108

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

16x 12/08/21
16x 12/08/22
MLJ 12/08/22
MLJ 12/08/22

Picklist Print

Thursday, June 28, 2012 11:57:02 AM

Page 1

Work Order ID: 86415

Parent Item: D4428-1

Parent Item Name: Bushing

Start Date: 6/28/2012

Required Date: 7/6/2012

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP REV:A NEW ISSUE 11-07-29 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.375 303 Round Bar 0.375"		Purchased	No			100	f	52.7880	0.09	1.5157895			

Location

MAT028

115806

115868

121157

Loc Qty

52.788

1.711

15.077

36

Loc Code

DAS
13
2-89

12/8/21

1.624

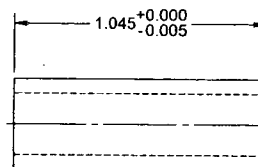
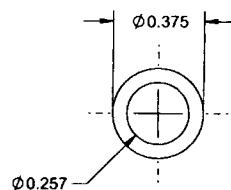
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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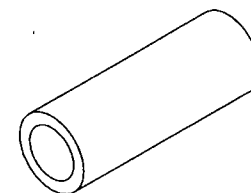
NOTE: Date & initial all entries



D4428-1 BUSHING

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582
REF. DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs



#88445

RELEASE
2011-08-02
MP

REV.	NEW ISSUE	DESCRIPTION	AJS	11.07.28
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	BY	DATE
DRAWN	AJS			
CHECKED		DRAWING NO.		REV. A
MFG. APPR.		D4428		SHEET 1 OF 1
APPROVED		TITLE		SCALE
DE APPR.		BUSHING		NTS
DATE	11.07.28	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		

